# **INVERTER BASED MMA WELDING MACHINE**



INARC 401 IH is IGBT based arc welding power source. This employs IGBT module in full bridge topology. These machines are widely used for manual metal arc welding with acid, basic electrodes.

## Features

- IGBT Module with full bridge topology
- Easy arc striking & stable arc
- Digital display of current & voltage with a selector switch.
- Precise preset of current
- High power factor
- High switching frequency, hence low volume & weight
- Adjustable arc force
- Can be used with extended welding cable.
- Standard Remote facility is available.

#### Basic Outfits

Power Source with Wheels

# **Optional Accessories**

Wire Remote Controller

### **Technical Specifications**

Model	Input Power (KVA)	Current Range (A)	Duty Cycle (%)	Weight (Kg)
INARC - 401 IH	18.4	20~400	60	26

Input Supply - 380~440 V 3-Phase 50Hz Supply

Efficiency at full load (%) - 89

Power Factor - 0.95

Open Circuit voltage - 75~85V

Ambient Temperature - 40°C

Dimensions (L x W x H)mm - 520 x290 x570

